

SEALS REPAIR KIT

SRK500E

Humphrey PRODUCTS

KILGORE AT SPRINKLE ROAD
KALAMAZOO, MICHIGAN 49003

REPAIRS SEALS ON ANY:

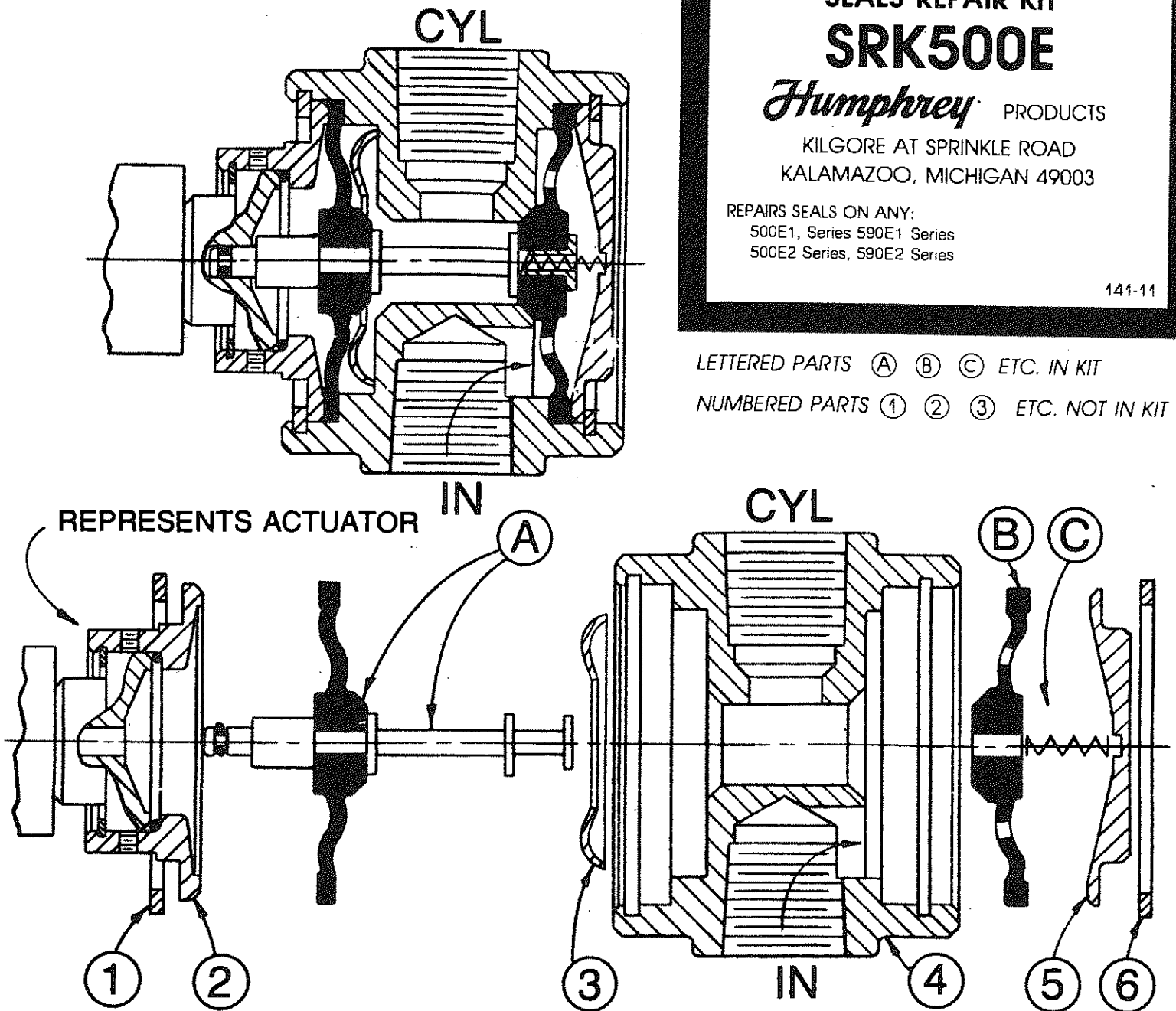
500E1, Series 590E1 Series

500E2 Series, 590E2 Series

141-11

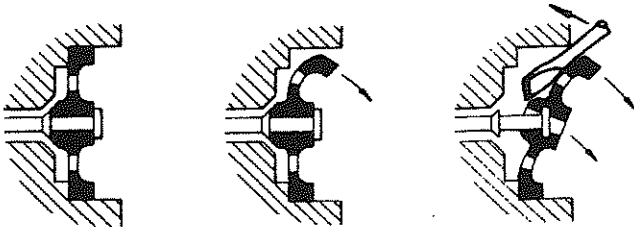
LETTERED PARTS (A) (B) (C) ETC. IN KIT

NUMBERED PARTS (1) (2) (3) ETC. NOT IN KIT



DISASSEMBLY PROCEDURE

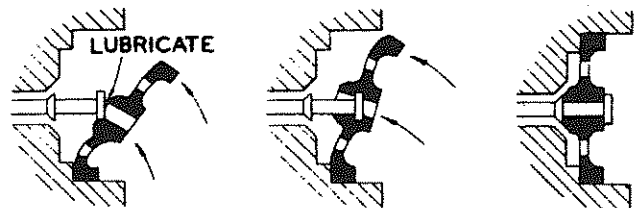
1. Remove Retaining Ring 6, End Cap, 5 and Spring C.
2. Remove Diaphragm B as SHOWN.



3. Remove Retaining Ring 1 and Electropact Actuator 2
4. Remove Main Stem and Diaphragm Assembly A NOTING relationship to "IN" port to insure correct reassembly.
5. Remove Support Washer 3.

REASSEMBLY PROCEDURE

1. Place Support Washer 3 in Valve Body 4.
2. Insert New Main Stem and Diaphragm Assembly, A in Valve Body 4 in correct relationship to "IN" port.
3. Assemble New Diaphragm B Main Stem as SHOWN.



4. Add New Spring C, End Cap 5 and Retaining Ring 6.
5. Assemble Actuator 2 to Valve Body 4 with Retaining Ring 1.